

Capability Study Dimensional Report

Customer: YOUR COMPANY				Units: MM				Job Number: 09-12345			
Address: GUELPH				Environment: 20°C ± 2°C				Uncertainty: ±(3.0 + 10.1)µm X L			
Part Number: 1234567891				Revision: A				Inspection Date: 04/10/2008			
Part Name: ABCDEFG				CMM: 1808M				Issue Date: 4/15/09			
Procedure: 1234567891				Cavity:				Programmed By: AMCB			
Specification: As per customer CAD &/or Drawing.				Lot:				Inspected By: AMCB			

Axis	Nominal	+ Tol	- Tol	Sample: 01	Sample: 02	Sample: 03	Sample: 04	Sample: 05	Sample: 06	Sample: 07	Sample: 08	Sample: 09	Sample: 10	Std Dev	Pp	Ppk	Sigma ^a	Cp	Cpk	Mean Dev	Range	OK	Reject
				Sample: 11	Sample: 12	Sample: 13	Sample: 14	Sample: 15	Sample: 16	Sample: 17	Sample: 18	Sample: 19	Sample: 20										
				Sample: 21	Sample: 22	Sample: 23	Sample: 24	Sample: 25	Sample: 26	Sample: 27	Sample: 28	Sample: 29	Sample: 30										

Section A-A

FLATNESS 0.15 OF -A- (ITEM 12)

DIM FLT1 = FLATNESS OF PLANE PLN_A

M		0.053	0.035	0.064	0.044	0.047	0.056	0.053	0.046	0.041	0.057	0.011433	2.709	0.010318	3.001	0.057	0.049	30
		0.076	0.071	0.058	0.080	0.060	0.058	0.039	0.048	0.064	0.084							
		0.059	0.067	0.057	0.052	0.053	0.058	0.057	0.067	0.050	0.059							

6.2/6.0 DIA. (ITEM 10) TP 0.2s|A|Bs| (ITEM 4)

DIM LOC13= TRUE POSITION OF CIRCLE MIDC1_GEN

X	0.000			-0.021	0.082	0.017	0.001	0.035	0.005	-0.021	0.082	0.009	0.065	0.030372			0.031671			0.025	0.115	30
				0.023	0.006	0.021	-0.011	0.004	0.044	0.012	0.063	0.018	0.008									
				0.019	0.012	-0.033	0.060	0.061	0.044	0.065	0.012	0.044	0.029									
Y	0.000			-0.085	-0.091	-0.001	-0.113	-0.033	-0.108	-0.085	-0.074	-0.023	-0.089	0.038652			0.042562			-0.069	0.114	30
				-0.005	-0.109	-0.025	-0.110	-0.075	-0.084	-0.019	-0.096	-0.010	-0.110									
				-0.019	-0.115	-0.081	-0.082	-0.085	-0.084	-0.089	-0.115	-0.024	-0.019									
DF	6.000	0.200	0.000	6.057	6.049	6.039	6.034	6.043	6.042	6.057	6.033	6.034	6.053	0.008115	4.107	1.892	0.008527	3.909	1.801	0.046	0.028	30
				6.041	6.042	6.042	6.050	6.051	6.039	6.044	6.054	6.061	6.033									
				6.045	6.050	6.058	6.038	6.057	6.039	6.053	6.050	6.049	6.045									
TP				0.170	0.182	0.002	0.126	0.066	0.116	0.170	0.148	0.046	0.178	0.060756		0.473	0.064202		0.447	0.114	0.190	30
				0.010	0.118	0.050	0.120	0.150	0.168	0.038	0.192	0.020	0.120									
				0.038	0.130	0.162	0.164	0.170	0.168	0.178	0.130	0.048	0.038									

PROFILE 3.0 |A|B|C| (ITEM 2)

Total Profile (Worst Case)

T		0.564	0.487	0.538	0.562	0.611	0.539	0.539	0.591	0.525	0.533									0.535	0.265	30
	Total Profile	1.128	0.974	1.076	1.124	1.222	1.078	1.078	1.182	1.050	1.066											
	Total Profile	0.556	0.517	0.547	0.556	0.558	0.546	0.525	0.498	0.549	0.346											
	Total Profile	1.112	1.034	1.094	1.112	1.116	1.092	1.050	0.996	1.098	0.692											
	Total Profile	0.548	0.518	0.546	0.540	0.534	0.528	0.563	0.548	0.512	0.513											
	Total Profile	1.096	1.036	1.092	1.080	1.068	1.056	1.126	1.096	1.024	1.026											

DIM D23= LOCATION OF POINT FRM2

X	4256.928			4256.434	4256.441	4256.390	4256.368	4256.492	4256.403	4256.420	4256.439	4256.403	4256.400	0.044675			0.040556			-0.503	0.249	30
				4256.424	4256.417	4256.381	4256.427	4256.442	4256.408	4256.403	4256.436	4256.455	4256.614									
				4256.424	4256.432	4256.382	4256.423	4256.394	4256.426	4256.365	4256.428	4256.446	4256.418									
Y	-583.074			-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074							0.000	0.000	30
				-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074									
				-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074	-583.074									
Z	132.965			132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965							0.000	0.000	30
				132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965									
				132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965	132.965									
T		0.494	0.487	0.538	0.560	0.436	0.525	0.508	0.489	0.525	0.528	0.444675	11.192	7.435	0.040556	12.329	8.190	0.504	0.249	30		
	Total Profile	0.988	0.974	1.076	1.120	0.872	1.050	1.016	0.978	1.050	1.056											
	Total Profile	0.504	0.511	0.547	0.501	0.486	0.520	0.525	0.492	0.473	0.314											
	Total Profile	1.008	1.022	1.094	1.002	0.972	1.040	1.050	0.984	0.946	0.628											
	Total Profile	0.504	0.496	0.546	0.505	0.534	0.502	0.563	0.500	0.482	0.510											
	Total Profile	1.008	0.992	1.092	1.010	1.068	1.004	1.126	1.000	0.964	1.020											

DIM D24= LOCATION OF POINT FRM3

X	4256.928			4256.445	4256.448	4256.409	4256.366	4256.498	4256.415	4256.437	4256.437	4256.405	4256.395	0.042325			0.038048			-0.497	0.240	30
				4256.428	4256.424	4256.404	4256.442	4256.444	4256.421	4256.415	4256.430	4256.457	4256.606									
				4256.427	4256.438	4256.396	4256.424	4256.397	4256.444	4256.367	4256.437	4256.451	4256.425									
Y	-576.591			-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591							0.000	0.000	30
				-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591									
				-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591									

The results relate only to the items inspected.

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Signature	Title	Date
	QA Inspector	4/15/09

Capability Study Dimensional Report

Part Number: 1234567891				Revision: A										Inspection Date: 04/10/2008									
Part Name: ABCDEFG				Cavity:										Job Number: 09-12345									
Axis	Nominal	+ Tol	- Tol	Sample: 01	Sample: 02	Sample: 03	Sample: 04	Sample: 05	Sample: 06	Sample: 07	Sample: 08	Sample: 09	Sample: 10	Std Dev	Pp	Ppk	Sigma [^]	Cp	Cpk	Mean Dev	Range	OK	Reject
				Sample: 11	Sample: 12	Sample: 13	Sample: 14	Sample: 15	Sample: 16	Sample: 17	Sample: 18	Sample: 19	Sample: 20										
				Sample: 21	Sample: 22	Sample: 23	Sample: 24	Sample: 25	Sample: 26	Sample: 27	Sample: 28	Sample: 29	Sample: 30										
Z	156.329			-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591	-576.591							0.000	0.000	30	
				156.329	156.329	156.329	156.329	156.329	156.329	156.329	156.329	156.329	156.329										
				156.329	156.329	156.329	156.329	156.329	156.329	156.329	156.329	156.329	156.329										
T	3.0 A B C			0.483	0.480	0.519	0.562	0.430	0.513	0.491	0.491	0.523	0.533	0.042325	11.813	7.900	0.038048	13.141	8.788	0.497	0.240	30	
			Total Profile	0.966	0.960	1.038	1.124	0.860	1.026	0.982	0.982	1.046	1.066										
				0.500	0.504	0.524	0.486	0.484	0.507	0.513	0.498	0.471	0.322										
			Total Profile	1.000	1.008	1.048	0.972	0.968	1.014	1.026	0.996	0.942	0.644										
				0.501	0.490	0.532	0.504	0.531	0.484	0.561	0.491	0.477	0.503										
			Total Profile	1.002	0.980	1.064	1.008	1.062	0.968	1.122	0.982	0.954	1.006										
DIM D27= LOCATION OF POINT FRM9																							
X	4313.803			4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803							0.000	0.000	30	
				4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803										
				4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803	4313.803										
Y	-583.521			-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521							0.000	0.000	30	
				-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521										
				-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521	-583.521										
Z	162.606			162.642	162.647	162.651	162.629	162.657	162.685	162.660	162.615	162.646	162.654	0.015823			0.016910			0.043	0.070	30	
				162.647	162.647	162.648	162.671	162.644	162.646	162.654	162.664	162.648	162.678										
				162.671	162.658	162.654	162.627	162.642	162.646	162.651	162.651	162.616	162.632										
T	3.0 A B C			0.036	0.041	0.045	0.023	0.051	0.079	0.054	0.009	-0.040	0.048	0.021961	22.768	22.150	0.020421	24.484	23.820	0.041	0.119	30	
			Total Profile	0.072	0.082	0.090	0.046	0.102	0.158	0.108	0.018	0.080	0.096										
				0.041	0.041	0.042	0.065	0.038	0.040	0.048	0.018	0.080	0.072										
			Total Profile	0.082	0.082	0.084	0.130	0.076	0.080	0.096	0.116	0.084	0.144										
				0.065	0.052	0.048	0.021	0.036	0.040	0.045	0.045	0.010	0.026										
			Total Profile	0.130	0.104	0.096	0.042	0.072	0.080	0.090	0.090	0.020	0.052										
DIM D28= LOCATION OF POINT FRM4																							
X	4331.928			4332.492	4332.401	4332.421	4332.351	4332.539	4332.467	4332.467	4332.519	4332.453	4332.450	0.057278			0.058326			0.512	0.265	30	
				4332.484	4332.445	4332.395	4332.484	4332.486	4332.474	4332.450	4332.391	4332.477	4332.274										
				4332.476	4332.446	4332.395	4332.468	4332.357	4332.456	4332.332	4332.476	4332.440	4332.441										
Y	-554.673			-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673							0.000	0.000	30	
				-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673										
				-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673	-554.673										
Z	126.743			126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743							0.000	0.000	30	
				126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743										
				126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743	126.743										
T	3.0 A B C			0.564	0.473	0.493	0.423	0.611	0.539	0.539	0.591	0.525	0.522	0.057278	8.729	5.748	0.058326	8.572	5.645	0.512	0.265	30	
			Total Profile	1.128	0.946	0.986	0.846	1.222	1.078	1.078	1.182	1.050	1.044										
				0.556	0.517	0.467	0.556	0.558	0.546	0.522	0.463	0.549	0.346										
			Total Profile	1.112	1.034	0.934	1.112	1.116	1.092	1.044	0.926	1.098	0.692										
				0.548	0.518	0.467	0.540	0.429	0.528	0.404	0.548	0.512	0.513										
			Total Profile	1.096	1.036	0.934	1.080	0.858	1.056	0.808	1.096	1.024	1.026										
3.75/3.55 DIM. (ITEM 8)																							
DIM LOC16= LOCATION OF POINT IT59																							
X	-3.750	0.200	0.000	-3.738	-3.610	-3.733	-3.637	-3.658	-3.747	-3.738	-3.685	-3.620	-3.629	0.049567	0.672	0.526	0.050946	0.654	0.512	0.078	0.156	30	
				-3.706	-3.644	-3.631	-3.741	-3.728	-3.650	-3.591	-3.634	-3.723	-3.649										
				-3.624	-3.701	-3.717	-3.677	-3.738	-3.650	-3.629	-3.701	-3.601	-3.624										
6.6/6.4 DIM. (ITEM 9)																							
DIM LOC20= LOCATION OF POINT IT66																							
X	6.600	0.000	0.200	6.400	6.576	6.455	6.581	6.418	6.508	6.400	6.481	6.455	6.553	0.065967	0.505	0.446	0.066853	0.499	0.440	-0.112	0.200	30	
				6.471	6.600	6.413	6.532	6.417	6.514	6.476	6.561	6.462	6.576										
				6.406	6.551	6.407	6.531	6.400	6.514	6.553	6.551	6.477	6.406										
7.0/6.7 DIM. (ITEM 7)																							
DIM LOC1= LOCATION OF POINT IT68																							
X	-6.850	0.150	0.150	-6.669	-6.679	-6.655	-6.687	-6.715	-6.609	-6.669	-6.668	-6.715	-6.604	0.046912	1.066	-0.225	0.051806	0.965	-0.204	0.182	0.179	7	23
				-6.655	-6.670	-6.705	-6.625	-6.670	-6.659	-6.779	-6.600	-6.650	-6.667										
				-6.730	-6.602	-6.673	-6.663	-6.669	-6.659	-6.604	-6.602	-6.767	-6.730										

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Part Number: 1234567891				Revision: A										Inspection Date: 04/10/2008									
Part Name: ABCDEFG				Cavity:										Job Number: 09-12345									
Axis	Nominal	+ Tol	- Tol	Sample: 01	Sample: 02	Sample: 03	Sample: 04	Sample: 05	Sample: 06	Sample: 07	Sample: 08	Sample: 09	Sample: 10	Std Dev	Pp	Ppk	Sigma ^A	Cp	Cpk	Mean Dev	Range	OK	Reject
				Sample: 11	Sample: 12	Sample: 13	Sample: 14	Sample: 15	Sample: 16	Sample: 17	Sample: 18	Sample: 19	Sample: 20										
				Sample: 21	Sample: 22	Sample: 23	Sample: 24	Sample: 25	Sample: 26	Sample: 27	Sample: 28	Sample: 29	Sample: 30										
Section B-B																							
14.0/13.8 DIA. (ITEM 1) TP 0.2m A B S (ITEM 3)																							
DIM LOC3= TRUE POSITION OF CIRCLE IT44																							
Y	0.000			-0.021	0.047	-0.017	0.001	-0.015	0.005	-0.021	0.050	-0.019	0.065	0.033362			0.033462			0.005	0.098	30	
				-0.033	0.006	-0.021	0.011	-0.025	0.044	-0.028	0.063	-0.028	0.008										
				-0.019	0.012	-0.033	0.056	-0.021	0.044	0.065	0.012	-0.024	-0.019										
Z	0.000			-0.017	-0.012	-0.013	-0.013	-0.018	-0.012	-0.017	-0.010	-0.008	-0.015	0.006616			0.006162			-0.014	0.026	30	
				-0.022	-0.025	-0.014	-0.024	-0.009	-0.004	0.001	-0.022	-0.012	-0.024										
				-0.013	-0.018	-0.009	-0.002	-0.017	-0.004	-0.015	-0.018	-0.006	-0.013										
DF	13.900	0.100	0.100	13.950	13.958	13.940	13.939	13.941	13.942	13.950	13.975	13.928	13.959	0.011148	2.990	1.617	0.011035	3.021	1.633	0.046	0.047	30	
				13.946	13.943	13.936	13.942	13.947	13.962	13.932	13.963	13.936	13.940										
				13.933	13.937	13.944	13.950	13.950	13.962	13.959	13.937	13.944	13.933										
TP	Φ 0.200 A B S			0.054	0.096	0.043	0.026	0.047	0.027	0.054	0.102	0.042	0.133	0.030635		1.457	0.031886		1.400	0.066	0.107	30	
			Bonus	0.050	0.042	0.060	0.061	0.059	0.058	0.050	0.025	0.072	0.041										
				0.079	0.052	0.050	0.053	0.054	0.087	0.055	0.133	0.062	0.051										
			Bonus	0.054	0.057	0.064	0.058	0.053	0.038	0.068	0.037	0.064	0.060										
				0.045	0.044	0.069	0.113	0.054	0.087	0.133	0.044	0.049	0.045										
			Bonus	0.067	0.063	0.056	0.050	0.050	0.038	0.041	0.063	0.056	0.067										
23.05/22.85 DIA. (ITEM 5) TP 0.2m A B S (ITEM 6)																							
DIM LOC4= TRUE POSITION OF CIRCLE IT85																							
Y	0.000			0.061	0.082	0.024	0.013	0.035	-0.008	0.061	0.082	0.041	0.061	0.032153			0.033534			0.036	0.101	30	
				-0.002	-0.007	0.069	-0.011	0.004	0.061	0.019	0.061	0.015	-0.008										
				0.058	-0.019	0.043	0.060	0.061	0.061	0.061	-0.019	0.050	0.058										
Z	0.000			0.026	0.006	0.006	0.007	0.027	0.003	0.026	0.004	0.023	-0.029	0.020628			0.021783			0.006	0.074	30	
				-0.004	-0.011	0.034	-0.006	0.009	-0.003	0.032	-0.030	0.001	-0.008										
				0.029	-0.019	0.023	-0.009	0.026	-0.003	-0.029	-0.019	0.044	0.029										
DF	22.950	0.100	0.100	23.037	22.880	22.958	22.868	22.999	22.856	23.037	22.907	22.946	22.865	0.054805	0.608	0.428	0.055890	0.596	0.419	-0.030	0.186	30	
				22.902	22.854	22.976	22.872	22.910	22.895	22.915	22.875	22.894	22.851										
				22.939	22.935	22.937	22.879	23.037	22.895	22.865	22.935	22.951	22.939										
TP	Φ 0.200 A B S			0.133	0.165	0.050	0.029	0.088	0.017	0.133	0.165	0.094	0.135	0.051488		0.703	0.050301		0.720	0.091	0.156	30	
			Bonus	0.013	0.170	0.092	0.182	0.051	0.194	0.013	0.143	0.104	0.185										
				0.009	0.026	0.154	0.026	0.019	0.123	0.075	0.135	0.030	0.022										
			Bonus	0.148	0.196	0.074	0.178	0.140	0.155	0.135	0.175	0.156	0.199										
				0.131	0.054	0.097	0.122	0.133	0.123	0.135	0.054	0.133	0.131										
			Bonus	0.111	0.200	0.113	0.171	0.013	0.155	0.185	0.200	0.099	0.111										
30° ANGLE (ITEM 11)																							
DIM ANG4 = 2D ANGLE FROM LINE IT54_LN TO Z AXIS																							
A	30.000	1.000	1.000	30.721	30.932	30.879	30.719	30.863	30.804	30.721	30.500	30.943	30.773	0.119011	2.801	0.586	0.126469	2.636	0.552	0.791	0.478	30	
				30.775	30.641	30.573	30.749	30.819	30.894	30.888	30.977	30.823	30.752										
				30.617	30.822	30.853	30.978	30.721	30.894	30.773	30.822	30.878	30.617										
15.50/15.30 DIM. (ITEM 14) 4 PLACES																							
DIM DIS19 = 2D DISTANCE FROM LINE LN87_2 TO LINE LN87_6 PARALLEL TO Z AXIS, NO_RADIUS																							
M	15.400	0.100	0.100	15.328	15.366	15.321	15.377	15.347	15.305	15.363	15.357	15.318	15.367	0.027631	1.206	0.582	0.027945	1.193	0.575	-0.052	0.088	30	
				15.310	15.357	15.314	15.379	15.326	15.341	15.311	15.362	15.321	15.370										
				15.387	15.393	15.314	15.334	15.363	15.341	15.367	15.393	15.328	15.387										
DIM DIS16 = 2D DISTANCE FROM LINE LN87_5 TO LINE LN87_1 PARALLEL TO Z AXIS, NO_RADIUS																							
M	15.400	0.100	0.100	15.330	15.370	15.336	15.326	15.324	15.386	15.354	15.334	15.317	15.374	0.024813	1.343	0.594	0.027802	1.199	0.530	-0.056	0.072	30	
				15.331	15.321	15.321	15.386	15.339	15.345	15.320	15.382	15.328	15.318										
				15.315	15.387	15.341	15.337	15.354	15.345	15.374	15.387	15.330	15.315										
DIM DIS17 = 2D DISTANCE FROM LINE LN87_3 TO LINE LN87_7 PARALLEL TO Y AXIS, NO_RADIUS																							
M	15.400	0.100	0.100	15.314	15.384	15.325	15.346	15.381	15.355	15.328	15.318	15.308	15.383	0.034406	0.969	0.443	0.032674	1.020	0.466	-0.054	0.096	30	
				15.319	15.335	15.369	15.313	15.303	15.302	15.300	15.383	15.323	15.331										
				15.371	15.396	15.395	15.395	15.328	15.302	15.383	15.396	15.314	15.371										
DIM DIS18 = 2D DISTANCE FROM LINE LN87_4 TO LINE LN87_8 PARALLEL TO Y AXIS, NO_RADIUS																							
M	15.400	0.100	0.100	15.302	15.393	15.316	15.349	15.377	15.360	15.341	15.355	15.389	15.373	0.029113	1.145	0.495	0.028948	1.151	0.498	-0.057	0.099	30	
				15.323	15.350	15.300	15.347	15.329	15.333	15.399	15.378	15.309	15.351										
				15.300	15.352	15.344	15.326	15.341	15.333	15.373	15.352	15.302	15.300										

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Capability Study Dimensional Report

Part Number: 1234567891				Revision: A										Inspection Date: 04/10/2008									
Part Name: ABCDEFG				Cavity:										Job Number: 09-12345									
Axis	Nominal	+ Tol	- Tol	Sample: 01	Sample: 02	Sample: 03	Sample: 04	Sample: 05	Sample: 06	Sample: 07	Sample: 08	Sample: 09	Sample: 10	Std Dev	Pp	Ppk	Sigma^A	Cp	Cpk	Mean Dev	Range	OK	Reject
				Sample: 11	Sample: 12	Sample: 13	Sample: 14	Sample: 15	Sample: 16	Sample: 17	Sample: 18	Sample: 19	Sample: 20										
				Sample: 21	Sample: 22	Sample: 23	Sample: 24	Sample: 25	Sample: 26	Sample: 27	Sample: 28	Sample: 29	Sample: 30										
ANGULARITY 0.15[C] (ITEM 15) 4 PLACES																							
DIM AGL13 = ANGULARITY FROM LINE LN87_5_1 TO PLANE PLN88_1 EXTENDLENGTH=0.00																							
M				0.024	0.006	0.014	0.017	0.012	0.011	0.013	0.010	0.022	0.015	0.005122		8.663	0.005374		8.256	0.017	0.021	30	
				0.016	0.018	0.015	0.012	0.015	0.017	0.027	0.010	0.015	0.019										
				0.025	0.020	0.019	0.021	0.013	0.017	0.015	0.020	0.024	0.025										
DIM AGL5 = ANGULARITY FROM LINE LN87_3_7 TO PLANE PLN88_1 EXTENDLENGTH=0.00																							
M				0.027	0.007	0.013	0.015	0.020	0.006	0.019	0.010	0.030	0.001	0.007846		5.745	0.009100		4.954	0.015	0.029	30	
				0.016	0.014	0.020	0.004	0.019	0.012	0.026	0.001	0.017	0.012										
				0.021	0.010	0.019	0.014	0.019	0.012	0.001	0.010	0.027	0.021										
DIM AGL2 = ANGULARITY FROM LINE LN87_2_6 TO PLANE PLN88_2 EXTENDLENGTH=0.00																							
M				0.015	0.008	0.003	0.021	0.009	0.008	0.007	0.010	0.012	0.009	0.004232		10.989	0.004371		10.641	0.010	0.018	30	
				0.004	0.018	0.008	0.009	0.007	0.012	0.016	0.004	0.007	0.018										
				0.011	0.011	0.011	0.011	0.007	0.012	0.009	0.011	0.015	0.011										
DIM AGL4 = ANGULARITY FROM LINE LN87_4_8 TO PLANE PLN88_2 EXTENDLENGTH=0.00																							
M				0.018	0.008	0.008	0.017	0.010	0.011	0.008	0.011	0.017	0.010	0.004244		10.784	0.004371		10.471	0.013	0.019	30	
				0.004	0.014	0.012	0.014	0.010	0.013	0.023	0.010	0.008	0.017										
				0.015	0.017	0.009	0.016	0.008	0.013	0.010	0.017	0.018	0.015										

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